

Date: Monday, 08/09/2008 8:04:08 AM
 User: Linda Lacelle

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	CABLE GUARD
Job Number :	41874		
Estimate Number :	12407		
P.O. Number :		Part Number :	D3499042
This Issue :	08/09/2008	Drawing Number :	D3499 REV B
Prsht Rev. :	NC	Project Number :	N/A
First Issue :	11	Drawing Revision :	B
Previous Run :	40721	Material :	
Written By :		Due Date :	15/09/2008
Checked & Approved By :		Qty:	34 Um: Each
Comment :	Est Rev:A New Issue 06-05-05 JLM Est Rev:B As per Rev B 06-08-31 JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D34992	Mounting Plate
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✓ **Comment:** Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s)

MOUNTING PLATE

Batch: B 40722

SB

2.0	D34993	Plastic Cable Guard
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✓ **Comment:** Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s)

PLASTIC CABLE GUARD

Batch: B 27210

SB

3.0	D34995	Placard
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9 **Comment:** Qty.: 2.0000 Each(s)/Unit Total : 12.0000 Each(s)

PLACARD

Batch: B 28537

SB

4.0	AN3C5A	Bolt
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✓ **Comment:** Qty.: 2.0000 Each(s)/Unit Total : 12.0000 Each(s)

Bolt

Batch: M 108184

SB

5.0	AN3C6A	BOLT
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✓ **Comment:** Qty.: 3.0000 Each(s)/Unit Total : 18.0000 Each(s)

BOLT

Batch: M 108880

SB 08/09/08 (3)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 08/09/2008 8:04:08 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CABLE GUARD

Job Number: 41874

Part Number: D3499042

Job Number:



Seq. #:	Machine Or Operation:	Description :
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6.0	AN960C10L	washer
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Comment: Qty.: 10.0000 Each(s)/Unit Total: 60.0000 Each(s)

washer

Batch: M 108255

SA

7.0	MS210433	Nut
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Comment: Qty.: 5.0000 Each(s)/Unit Total: 30.0000 Each(s)

Nut

Batch: M 108672

M 109142 (11)

SA

8.0	NAS1515H3L	WASHER
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Comment: Qty.: 5.0000 Each(s)/Unit Total: 30.0000 Each(s)

WASHER

Batch: M 108964

SA 08/09/08 (3)

9.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per Dwg D3499

SA 08/08/08 (3)

10.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

SA 08/09/08 (43)

11.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

PPP 41873 C 8/9/8 (3)

12.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

08/09/08

Job Completion



08.09.08

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

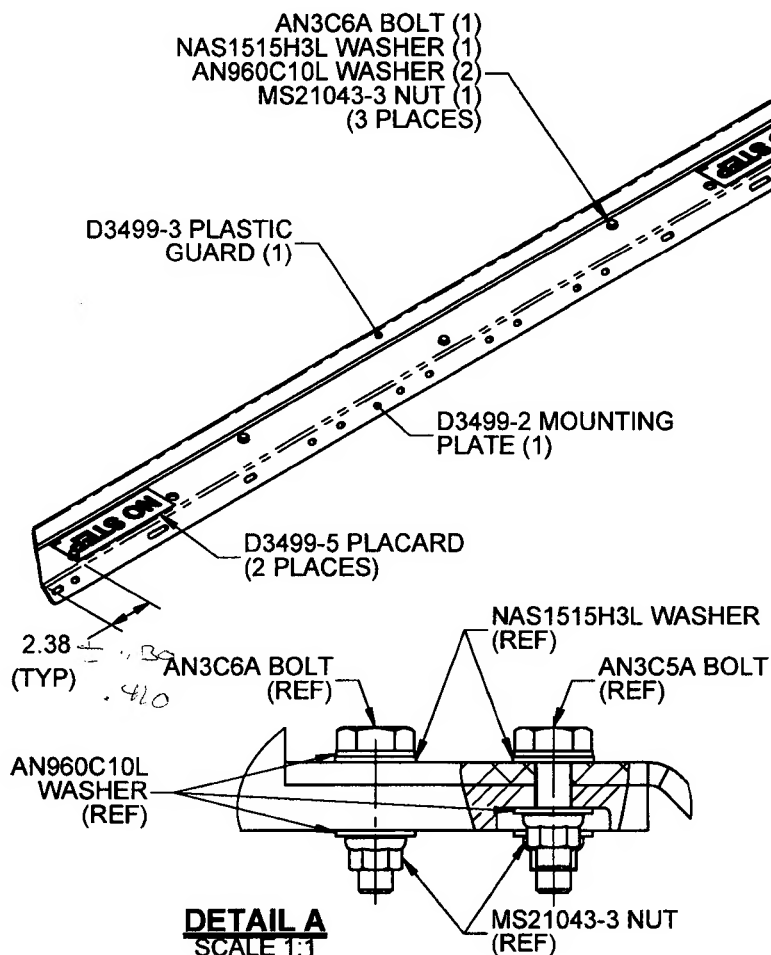
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

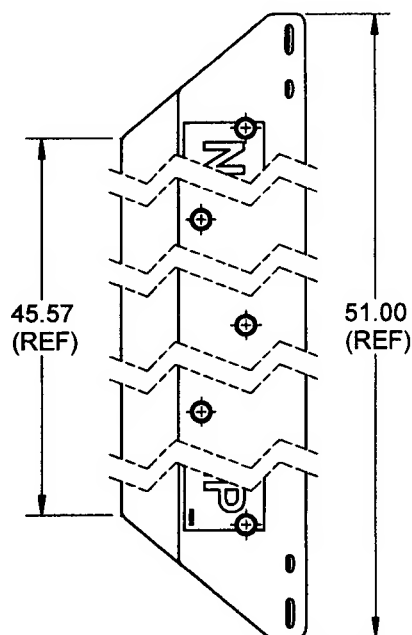


DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED <i>PH</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3499	REV. B SHEET 1 OF 4
DATE 06.08.15		TITLE CABLE GUARD	SCALE 1:4
A	06.04.11	NEW ISSUE	
B	06.08.15	RE-DESIGN D3499-2F/-3	



AN3C5A BOLT (1)
NAS1515H3L WASHER (1)
AN960C10L WASHER (2)
MS21043-3 NUT (1)
(TYP BOTH ENDS)

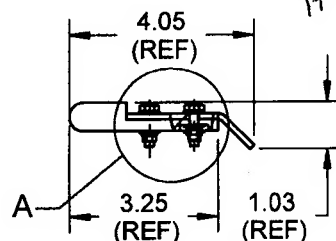
REFERENCE ONLY



41874

D3499-042 CABLE GUARD ASSEMBLY

QTY -042	P/N	DESCRIPTION
X	D3499-042	CABLE GUARD ASSEMBLY
1	D3499-2	MOUNTING PLATE
1	D3499-3	PLASTIC GUARD
2	D3499-5	PLACARD
2	AN3C5A	BOLT
3	AN3C6A	BOLT
10	AN960C10L	WASHER
5	MS21043-3	NUT
5	NAS1515H3L	WASHER



NOTES:

- 1) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 2) ALL DIMENSIONS ARE IN INCHES
- 3) BREAK ALL SHARP EDGES 0.005 TO 0.010

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